

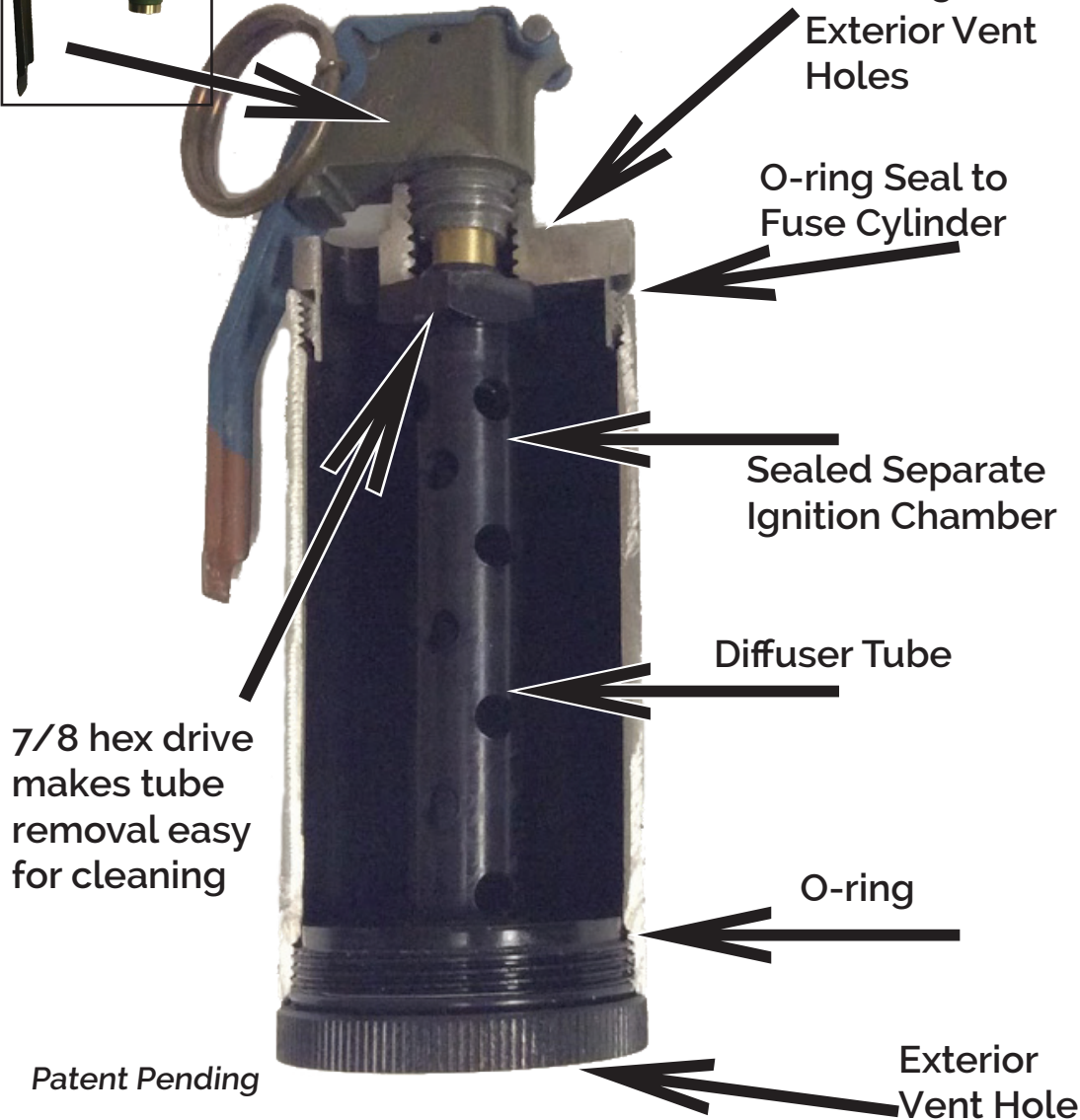


LOADING INSTRUCTIONS

XM-18 RELOADABLE SMOKE GRENADE



Our proven M228 designed brass fuse tube with set screw fuse holder & small pistol primer pocket



Three (3) Exterior Vent Holes

O-ring Seal to Fuse Cylinder

Sealed Separate Ignition Chamber

Diffuser Tube

O-ring

Exterior Vent Hole

7/8 hex drive makes tube removal easy for cleaning

Patent Pending

Assemble M228/M201A1 Modified Smoke Grenade Fuse Head with 3mm fuse and secure with set screws. Fuse head spout 5/8 x 11 threads

Cover vent holes on ignition chamber and all vent holes including three (3) exterior vent holes on head with mylar or painter's tape.

Lightly coat o-rings and threads on grenade body with silicone lubricant

Assemble base with tape covered vent ignition chamber tube and outside body tube

Fill with desired smoke mix of your choice (cover ignition chamber opening during fill)

Fill ignition chamber with 4-5 grains of smokeless powder (tested with 5 grains of Hi Skor 800X Smokeless Powder)

Install top with three (3) covered vent holes

Install M228/M201A1 modified fuse head with readied striker safety pin and spoon loaded with small pistol primer, 3mm fuse and fuse secured with set screws.

Delay of smoke mix ignition dependent on type of fuse installed (seconds/foot)

Assembly is ready for use.

Using this device as anything other than a smoke grenade turns it into an **un-registered destructive device. The ATF takes these violations very seriously.** The penalty for possessing an un-registered destructive device is 10 years in prison and a \$250,000 fine.