

LOADING INSTRUCTIONS

PATENTED 37MM XD PRO BASE



1. Load and Press the small 1 ½ pistol primer

Use a drill press or press with perfectly flat metal stock to insert primer



2. Measure your smokeless powder (We recommend BullsEye) Capacity up to 26 grains of Smokeless. **Caution: Insure your launcher can handle recoil.** Anything over 5 grains can be dangerous.



3. Pour powder charge into stainless High Pressure Chamber



4. Install copper burst disk (sharp edge up) covering powder charge and resting on High Pressure Chamber ledge



5. Install stainless vent plug and snug up with 15mm wrench



Charging base is loaded and dangerous. Handle with care.



7. Thread on tube to charged base. Casing is now charged and ready for the payload to be added.



Payload

8. Add projo, smoke round or filled wad. Push in until stopped by charged base. Follow local laws.

AP (Anti-Personnel) payloads require DD registration.



9. Install cardboard or foam disk if needed to secure payload.

Follow All Safety Guidelines. Pace Launchers LLC is not responsible for any damage, injury, and/or death that results in loading and/or improper loading of these casings and/or any other device. Destructive Device Registration may be required. Make sure to follow all local and federal laws.